# Homelessness Task Force - Agenda

## AGENDA

July 8, 2021

11:00 a.m. to 12:00 p.m. Zoom Meeting

- Call to Order Chief Spalding
- Introductions & New Members
- Rosters Virtual Roll Call
- Mayor's Welcome
- Approval of Minutes
- Senator Wyden Roundtable Amy Baker
- Countywide Liaison Position Update Susan Prettyman
- Filling Empty Bellies/Beacon Clubhouse Updates Osarch
- Helping Hands Program Updates Mike Davis
- 2021 Legislative Session Geoff Spalding
- Member Roundtable
- Guest Comments
- Next Meeting September 9, 2021 10:00 am 12:00 pm (Zoom or in-person To be discussed)

#### **HOST Subcommittees**

#### **CLEAN SLATE PROGRAM**

Jonah Dart-McLean – Chair Alan Evans Open

#### **EMPLOYMENT SUBCOMMITTEE**

Tom Leiner – Chair Cindy Price

### **JOURNEY HOME PROGRAM**

Cindy Price Tom Leiner Jennifer Holen Amy Baker

## **COUNTYWIDE LIAISON POSITION**

Viviana Matthews – Chair Jarrod Karnofski Tom Leiner Terri Steenbergen Raven Russell Monica Steele